

# SOLVENT PURIFICATION SYSTEMS



### **PRODUCT INFO**

- **Complete Systems Ready-to-operate** Quick collection of ultra-pure solvents
- Safe Alternative to Distilling

Fire safety storage cabinet for flammable liquids ensures lab safety

- **Up to 7 Solvents per System** High filter capacity with single loading of the filter columns
- Connectable to MBRAUN Gloveboxes or Use as a Stand-alone Device Quick dispensig under inert atmosphere
- Safe, Efficient and Reliable Solvent Drying Modern and safer alternative to traditional solvent distillation

### **PURE SOLVENTS - SEAMLESS HANDLING**

By passing solvents through high-performance drying columns, MBRAUN systems achieve ultra-low moisture levels in the ppm range – without heating, without glassware, and without the risks of traditional distillation. The dried solvents can be safely dispensed into a collection vessel or directly integrated into an inert glovebox environment. This closed-loop approach ensures maximum user safety, efficient workflows, and a reduced environmental footprint.

### WATCH THE VIDEO



**HOW TO DISPENSE SOLVENTS WITH SPS** 

mbraun.com/vid 0078.html

### **SPS COMPACT**

| Dimensions (W x H x D)      | 275 mm x 873 x 520 mm   |  |  |
|-----------------------------|---|--|--|
| Max. solvent lines          | 1   |  |  |
| Material                    | Stainless steel (1.4301 / US 304)   |  |  |
| Manifold                    | Stainless steel piping with three way hand valve                            |  |  |
| Positioning system          | Jack stand for positioning of the collection vessel                         |  |  |
| Solvent flow rate           | < 1 l/min   |  |  |
| Power                       | 230V / 50-60Hz, 10 amps, 115v / 50-60 Hz, 15 amps                           |  |  |
| Dispensing                  | From the SPS system   |  |  |
| Working gas                 | Nitrogen or argon (typically a nitrogen source of 99.99% purity or better)  |  |  |
| Solvent regulation pressure | Individual regulation for a single solvent line, 0.3 – 0.5 bar              |  |  |
| Inlet pressure              | Inlet pressure set between 4.0 bar and 6.0 bar                              |  |  |
| Filter type                 | Double column solvent filtration (stainless steel 1.4301 / US 304)          |  |  |
| Filter column size          | 4.8   |  |  |
| Particle filtration         | Filter columns equipped with pre-filters                                    |  |  |
| Filter column capacity      | Up to 800 I (depends on solvent type)                                       |  |  |
| Attainable purity           | Below a few ppm $\rm H_2O$ and $\rm O_2$ , varies according to solvent type |  |  |
| Reservoir                   | 17 l (stainless steel 1.4301 / US 304)                                      |  |  |
| Reservoir features          | Two shut off valves, over pressure relief valve                             |  |  |
| Vacuum pump                 | Oil free diaphragm vacuum pump  |  |  |
| Glass ware storage flask    | 250 ml  |  |  |
|                             |   |  |  |



Safe operation

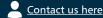


Immediate availability of pure solvent













### SPS-5 AND SPS-7

| Туре                                 | Encapsulated Solvent Purification System   |  |  |
|--------------------------------------|--|--|--|
| Dimensions (W x H x D)               | SPS-5: 1300 x 2063 x 1040 mm<br>SPS-7: 1700 x 2063 x 1040 mm   |  |  |
| Max. solvent lines                   | Up to 7 solvents   |  |  |
| Material                             | Stainless steel (1.4301 / US 304)  |  |  |
| Manifold                             | Stainless steel piping with three way hand valve   |  |  |
| Work shelf                           | Height adjustable rack with vertical clamping posts  |  |  |
| Solvent flow rate                    | < 1 l/min  |  |  |
| Power                                | 230V / 50-60Hz, 10 amps, 115v / 50-60 Hz, 15 amps  |  |  |
| Solvent storage<br>safety cabinet EU | Cabinets available for up to 7 solvent systems<br>Type 90 (EN 14470-1), Fire resistance up to 90 minutes |  |  |
| Solvent storage<br>safety cabinet US | Meets NFPA regulation code 30  |  |  |
| Vapor removal for dispensing area    | DN 75 connection to exhaust system<br>& emergency cut-off valve  |  |  |
| Vapor removal for the safety cabinet | DN 50 connection to exhaust system & emergency cut-off valve   |  |  |
| Dispensing                           | From the SPS system, inside glovebox, or combination of both   |  |  |
| Working gas                          | Nitrogen or argon (typically a nitrogen source of 99.99% purity or better)                               |  |  |
| Solvent regulation pressure          | Individual regulation for each solvent line, 0.3 - 0.5 bar   |  |  |
| Inlet pressure                       | Inlet pressure set between 4.0 bar and 6.0 bar   |  |  |
| Filter type                          | Double column solvent filtration (stainless steel 1.4301 / US 304)                                       |  |  |
| Filter column size                   | 4.8  |  |  |
| Particle filtration                  | Filter columns equipped with pre-filters   |  |  |
| Filter column capacity               | Up to 9,000 I (depends on solvent type)  |  |  |
| Attainable purity                    | Below a few ppm $\mathrm{H_2O}$ and $\mathrm{O_2}$ , varies according to solvent type                    |  |  |
| Reservoir                            | 17 I (stainless steel 1.4301 / US 304)   |  |  |
| Reservoir features                   | Two shut off valves, over pressure relief valve  |  |  |
| Vacuum pump                          | Oil free membrane vacuum pump  |  |  |
|                                      |  |  |  |

## **BENEFITS**



Safe operation



Immediate availability of pure solvents



Glovebox integration possible







250 ml





Glass ware storage flask



### **SOLVENT PURIFICATION SYSTEM FEATURES**



### LIST OF SOLVENTS

| Acetic Acid                            | Diethyl Ether*                      | Methylcyclohexane        |  |
|--|-------------------------------------|--------------------------|--|
| Acetic Anhydride                       | Diethylene Glycol Dimethyl Ether    | N,N-Methylpyrrolidone    |  |
| Acetic Acid Ethyl Ester, Ethyl Acetate | Diisopropylamine (DIPA) Nitromethan |                          |  |
| Acetic Acid Methyl Ester               | Diisopropyl Ether                   | Pentane                  |  |
| Acetone*                               | Dimethylbenzene                     | Petroleum Ether          |  |
| Acetonitrile                           | N,N-Dimethylformamide (DMF)         | 1-Propanol               |  |
| Benzene                                | Dimethyl Sulfoxide (DMSO)           | 2-Propanol               |  |
| 1-Butanol                              | 1,4-Dioxane                         | 1,2 Propylene Carbonate  |  |
| 2-Butanol                              | Dipropylamine                       | Pyridine                 |  |
| tert-Butanol                           | Dipropyl Ether                      | Tetrachloromethane       |  |
| t-Butyl Methyl Ether                   | N-Ethyldiisopropylamine             | THF - Inhibitor free     |  |
| Chlorobenzene                          | Ethylene Glycol Dimethyl Ether      | Tetramethylethanediamine |  |
| Chloroform*                            | Formic Acid Ethyl Ester             | Toluene                  |  |
| Chloromethane                          | n-Heptane, n-Hexane                 | Triethylamine            |  |
| Dichloromethane*                       | 2- Methoxyethanol                   | Xylene                   |  |

More on request, please contact MBRAUN

\*Note: For Diethyl Ether, Dichloromethane or Chloroform: if it contains a stabilizer this may be removed partly by the drying procedure. For Acetone: please contact us. Side reaction due to Aldol condensation may occur during the drying procedure.

### **EXAMPLES OF PURIFICATION PERFORMANCE**

| Solvent              | Туре                    | Water concentration in solvent feed | Mean value of residual water after drying | Capacity of the columns<br>Theoretical |
|----------------------|-------------------------|-------------------------------------|---|--|
| n-Hexane             | Aliphatic hydrocarbon   | 53 ppm                              | <1 ppm                                    | 9000 I                                 |
| Toluene              | Aromatic hydrocarbon    | 302 ppm                             | <2 ppm                                    | 1090 I                                 |
| Dichloromethane      | Halogenated hydrocarbon | 436 ppm                             | <1 ppm                                    | 500 l                                  |
| Acetonitrile         | Dipolar aprotic solvent | 560 ppm                             | <5 ppm                                    | 660 I                                  |
| THF - Inhibitor free | Ether                   | 550 ppm                             | ~10-15 ppm                                | 400 l                                  |

Please Note: Test results may vary, these results were operated in an inert glovebox workstation.





